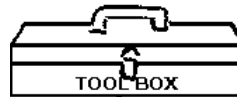


PARTS LIST

<u>Index</u>	<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>
1	34-341513-000	Saddlebag Frame, Left	1
2	34-341514-000	Saddlebag Frame, Right	1
3	37-371312-000	Support, Rear	1
4	51-515360-000	Screw, Hex Socket, M6 x 60	4
5	51-516425-000	Screw, Button Hex Socket, M8 x 25	4
6	51-515166-000	Screw, Socket Set, M6 x 6	2

NOTE: Right and Left side of Motorcycle is determined while sitting on the bike.



Screwdriver, #2 Philips
Torx Wrench, T40
Hex Key Wrench, 5mm
Hex Key Wrench, 4mm
Hex Key Wrench, 3mm
Wrench, 8mm

PREPARATION

1. Position the motorcycle securely on its side stand or a work stand.
2. Remove the passenger footrests (Torx Wrench, T40). The original screws will not be reused.
3. Remove the lower screws and nuts from license plate and the rear reflector plate (screwdriver and 8mm Wrench). Retain these parts for reuse. Figure 1.
4. Loosen the upper license plate screws. Figure 1.
5. Loosen the screws that hold the handrail (Hex Key Wrench, 4mm).



Figure 1.

INSTALLATION

1. Position the Rear Support between the rear reflector plate and the chrome bracket on the fender. Insert the screws from PREPARATION step 3 and start the nuts. Do not tighten. Figure 2.

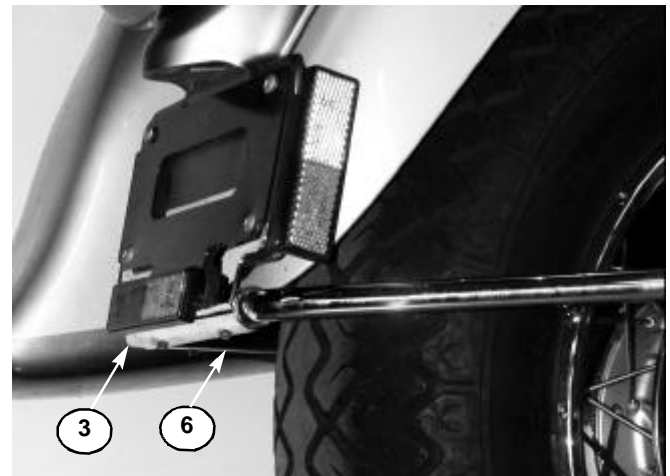


Figure 2.

2. Remove the handrail screws from one side.
3. Position the Saddlebag Frame with the rear tube inserted into the Rear Support. Insert two M6 x 60 Hex Socket Screws through the upper mounts, handrail, and start them into their threads (Hex Key Wrench, 5mm). Do not tighten. Figure 3.
4. Position the passenger footrest and start the M8 x 25 Button Socket Screws through the Saddlebag front mount and into the footrest mounting holes (Hex Key Wrench, 5mm). Do not tighten. Figure 3.
5. Repeat INSTALLATION steps 2 through 4 on the other side of the motorcycle.
6. Tighten all four upper mounting screws (M6 x 60) to 5.1 ft lbs (7Nm).
7. Tighten all four footrest mounting screws (M8 x 25) to 17 ft lbs (23Nm).
8. Tap the Saddlebag Frame rear tubes so they center in the Rear Support.

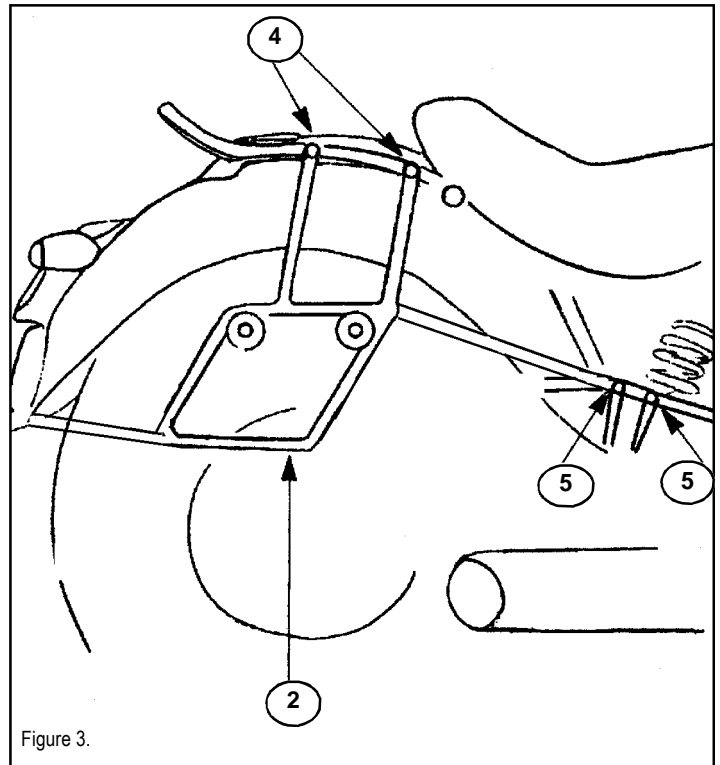
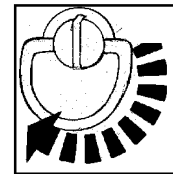


Figure 3.

9. Insert the Socket Set Screws into the Rear Support (Hex Key Wrench, 3mm) and tighten to 2.0ft lbs (2.75Nm). Figure 2.
10. Tighten the license plate screws firmly.

INSTALLATION OF SADDLE BAG TO FRAME

Rest the stainless steel clips attached to the outside of the bag to the lower section of the frame. Engage the quarter turn fastener to the frame. Push in and turn clockwise one quarter turn. There will be a slight spring pressure against the fastener, turn until it stops. Grab the side of the bag, wiggle it. The bag should be firmly set. If fastener is loose, repeat installation of bag to frame.



Turn Fastener clockwise one quarter turn.

Saddlebag Care: Wash with a mild soap or detergent and warm water. Use a soft cloth. To remove tar use naphtha or turpentine.

Painting: Lightly sand the surface with 600 grit sandpaper and spray lacquer, urethane or other paint.



Rest clip on lower section of frame

Replacement Parts: Contact National Cycle, Inc

WARNING

Not to exceed 11 lbs (5kg) weight per bag. Do not exceed 80 mph (129 kph) when saddlebags are mounted.

On some motorcycles, additional accessories can reduce a motorcycle's stability and safe operating speed. Never ride a motorcycle that exhibits any unsafe handling characteristics. Remove all accessories and cargo at once. Have your dealer diagnose and solve the problem before remounting your accessories.